Work Order ID 61422

Wednesday, August 25, 2010 8:54:47 AM

Item ID: D205-634-011 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Skidtube

Start Date: 8/25/2010 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 9/3/2010 **Req'd Qty:** 1.00 **Customer:**

Reference:

Approvals: **Process Plan:** M **Date:** 10-8-25 **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
IIN D205-634	Rev F								
100		0.00							
DC	**Memo**	0.00							
Document Control	Photocopy bluefile &type labels per PPP D205-634-011 CHG 007								
110	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	**Memo**	0.00							
Quality Control									

B61352

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

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Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D205-634-011 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00							
Quality Control									

10/10/12

MF

10-10-12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Picklist Print

Wednesday, August 25, 2010 8:54:55 AM

Work Order ID: 61422

Parent Item: D205-634-011

Parent Item Name: Skidtube

Start Date: 8/25/2010 **Required Date:** 9/3/2010

Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP Rev:P□02.08.28□Removed QC5 from Step 5□KJ□
IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by:
IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-041		Manufactured	No			110	Each	2.0000	1	1			
Replacement Skidtube										61352			
				Location			**Loc Qty**		**Loc Code**				
				FG073			2						
					60743		1						
					60744		1						
K10003		Manufactured	No			110	Each	5.0000	1	1			
Saddle, D205-634-011 CHGW7										60852			
				Location			**Loc Qty**		**Loc Code**				
				PK			4						
					57963		0						
					60227		4						
				PKG			1						
					57963		0						
					59669		1						

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W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

DART AEROSPACE LTD D205-634-011	Work Order :	B 61422
DART skid Tube	Description:	~~Disassemble~~ Assemble
R/H	Approval :	
		Page 1 of 1

Step	Location	Procedure	By	Date
1	PK	**Remove from Stock** Qty / Part Number / Description / Batch 1 D205-634-011 skid tube B 61422 1 D412-673-011 electric step adapter B54704	[illegible]	11/01/20
2	~~PK~~	~~**Return to Stock**~~ Qty / Part Number / Description / Batch 1 D205-634-011 1 D412673011 Assemble electric stp adapter per IFN D412673 for s/o 103998 Air Methods Drilled Holes with DT8393-1, DT8393-2 and DT8393-3 pins IAW II D412673	[illegible]	11/01/20
3	QC	QC	[illegible]	11/01/20
	DC	Close W/O Inspect Level 21	[illegible]	11/01/20